

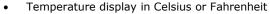
TLR-D42 with OPU-D42

Intelligent PI fan coil controller for modulating actuators. Cabinet mounted base, wall mounted operation terminal.

Features

- Temperature control for 2-pipe and 4-pipe fan coil systems.
- Relays switching up to 10(6) A
- Three binary outputs for fan speeds.
- Two analog output for modulating 0...10 V actuators
- One binary output for a spring return zone valve, electric heat, gas heat, etc.
- Automatic fan control for three stage fans.
- Control for heating, cooling and fan only operation
- Cost saving option with economy functionality and set point limitation
- For large rooms: Master Slave option: One terminal may drive up to 8 base units in parallel.
- External sensor or open contact for remote control, external heat - cool change or auto-changeover on supply or outdoor temperature with selectable activation limits







- Clock and time schedule functions with special options for schools and universities
- Clock keeps running for 48 h in case of power failure
- Display with blue backlight
- Infrared remote controller option: With special features for Boost and delayed switching on or off

Applications

3 or 1 speed air handler units or fan coils, cooling and/or heating, for 2-pipe or 4-pipe systems with one or two modulating valves; and/or one ON/OFF control (electrical heat, gas heat, hot water spring return valve, etc.). VAV units with heat and cool air supply (auto change-over), fan powered option; local heating coil (electrical, hot water coil, etc.)

General description

The TLR-D42 is a stand-alone electronic single loop controller with a fan control option and one PI heating and cooling sequence. The controller includes 1 NTC room temperature sensor, 3+1 relays outputs and two analog outputs. A detailed adaptation to local conditions is possible with the use of a simple configuration routine. The TLR-D42 can be configured using the standard operation terminal. No special tools or software is required. The TLR-D42 has been specifically developed to switch larger fans with switching power of up to 10 (6) A.

Ordering

A working controller consists of one operation terminal and at least one base unit.

Item name	Item code	Function	Type	Key-data
TLR-D42-24	40-11 0085	24 VAC	Daga unit	Fan coil controller with:
TLR-D42-230	40-11 0086	230 VAC	Base unit	1 TI int or ext
OPU-D42	40-10 0166	Standard		3 DO (Relay) Fan control
OPU-D42-D	40-10 0167	Deluxe		1 DO (Relay) Binary control 2 AO 0-10 VDC

Accessories

OPR-1	40-50 0001	2xAAA bat Infrared remote controller
S-Tn10-2	40-20 0001	Flying lead sensor with 2 m cable
SD-Tn10-12-2	40-20 0002	Flying lead duct sensor 12 cm immersion depth, 2 m cable
SD-Tn10-20-2	40-20 0003	Flying lead duct sensor 20 cm immersion depth, 2 m cable
SDB-Tn10-12	40-20 0051	Duct sensor with housing, 12 cm immersion depth
SDB-Tn10-20	40-20 0004	Duct sensor with housing, 20 cm immersion depth
SRA-Tn10	40-20 0005	Room sensor
SOD-Tn10	40-20 0059	Outdoor sensor

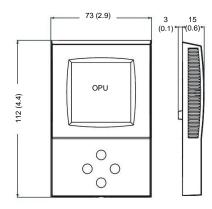


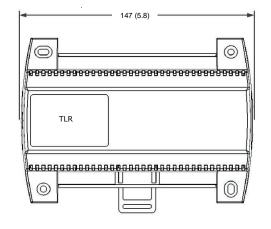


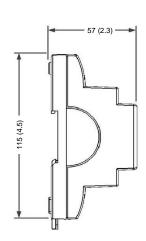
Technical specifications

. 3		24 VAC ± 10 %, 50/60 Hz, SELV to HD 384, Class II transformer, 48VA max
		230 VAC ± 10 %, 50/60 Hz
		Max. 3 VA
		Max. 5 VA
		Wire 0.342.5 mm ² (AWG 2213)
,, ,		Min 48 h if charged for 24 h 050 °C (32122 °F)
		050 °C (32122 °F) 0.5°C, 1°F
		D01 to D03, D04
Switching type		Relays
<u> </u>		0240 VAC 10(6) A max. each output
		2750 VAC to EN C0720 1
		3750 VAC to EN 60730-1 1250 VAC to EN 60730-1 1<>2<>3
	ys contacts	3750 VAC to EN 60730-1 1<>2<>3
, , , ,		AO1, AO2
		DC 010 V
Maximum load		1 mA
Communication type		Digital: peer to peer
Cable type:		Copper wire 0.82.5 mm ² (AWG18AWG13),
		shielded twisted pair
•		To IEC 721-3-3
		class 3K5 050 °C (32122 °F)
•		<95 % RH non-condensing
		To IEC 721-3-2 and IEC 721-3-1
Climatic conditions		class 3K3 and class 1K3
Temperature		-2570 °C (-13158 °F)
Humidity		<95 % RH non-condensing
		class 2M2
		2004/108/EC
		2004/108/EC 2006/95/EC
		2000/33/20
Automatic electrical controls i	or household and similar use	EN 60730 -1
Special requirement on temporary	or household and similar use erature dependent controls	EN 60730 -1 EN 60730 - 2 - 9
	erature dependent controls	
Special requirement on temper	erature dependent controls	EN 60730 - 2 - 9
Special requirement on temporal Electromagnetic compatibility	erature dependent controls	EN 60730 - 2 - 9 Emissions: EN 60730-1
Special requirement on temporal Electromagnetic compatibility domestic sector	erature dependent controls	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material	for Cover, back part	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0)
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material	erature dependent controls for	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material Color	for Cover, back part	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel White RAL 9003
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material Color Dimensions (H x W x D)	erature dependent controls for Cover, back part Mounting plate	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel White RAL 9003 112 x 73 x 18 mm (4.4 x 2.9 x 0.8 in)
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material Color Dimensions (H x W x D) Weight including package	Cover, back part Mounting plate	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel White RAL 9003 112 x 73 x 18 mm (4.4 x 2.9 x 0.8 in) 180 g (6.3 oz)
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material Color Dimensions (H x W x D) Weight including package	erature dependent controls for Cover, back part Mounting plate	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel White RAL 9003 112 x 73 x 18 mm (4.4 x 2.9 x 0.8 in) 180 g (6.3 oz) 190 g (6.7 oz)
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material Color Dimensions (H x W x D) Weight including package Safety class	Cover, back part Mounting plate	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel White RAL 9003 112 x 73 x 18 mm (4.4 x 2.9 x 0.8 in) 180 g (6.3 oz) 190 g (6.7 oz) II (IEC 60536)
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material Color Dimensions (H x W x D) Weight including package Safety class Degree of protection	Cover, back part Mounting plate	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel White RAL 9003 112 x 73 x 18 mm (4.4 x 2.9 x 0.8 in) 180 g (6.3 oz) 190 g (6.7 oz) II (IEC 60536) IP20 to EN 60529
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material Color Dimensions (H x W x D) Weight including package Safety class Degree of protection Housing material	Cover, back part Mounting plate	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel White RAL 9003 112 x 73 x 18 mm (4.4 x 2.9 x 0.8 in) 180 g (6.3 oz) 190 g (6.7 oz) II (IEC 60536) IP20 to EN 60529 PC+ABS plastic (UL94 class V-0)
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material Color Dimensions (H x W x D) Weight including package Safety class Degree of protection Housing material Color	Cover, back part Mounting plate	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel White RAL 9003 112 x 73 x 18 mm (4.4 x 2.9 x 0.8 in) 180 g (6.3 oz) 190 g (6.7 oz) II (IEC 60536) IP20 to EN 60529 PC+ABS plastic (UL94 class V-0) Gray (RAL 7001 / 7035)
Special requirement on temporal Electromagnetic compatibility domestic sector Safety class Degree of protection Material Color Dimensions (H x W x D) Weight including package Safety class Degree of protection Housing material Color Dimensions (H x W x D)	Cover, back part Mounting plate	EN 60730 - 2 - 9 Emissions: EN 60730-1 Immunity: EN 60730-1 III (IEC 60536) IP30 to EN 60529 ABS plastic (UL94 class V-0) Galvanized steel White RAL 9003 112 x 73 x 18 mm (4.4 x 2.9 x 0.8 in) 180 g (6.3 oz) 190 g (6.7 oz) II (IEC 60536) IP20 to EN 60529 PC+ABS plastic (UL94 class V-0)
	Power consumption TLR-D TLR-D Electrical connection Termina Deluxe type only. Power back Temperature Input Range Accur Digital switching outputs Switching type AC Switching power Insulation strength between relays contacts a between neighboring relay between relay groups: Analog outputs Output signal Maximum load Communication type Cable type: Operation Climatic conditions Temperature Humidity Transport & storage Climatic conditions Temperature Humidity Mechanical conditions Conformity EMC directive	TLR-D42-230 Power consumption TLR-D42-24 TLR-D42-230 Electrical connection Terminal connectors Deluxe type only. Power backup for real time clock Temperature Input Range Accuracy Digital switching outputs Switching type AC Switching power Insulation strength between relays contacts and system electronics: between neighboring relays contacts between relay groups: Analog outputs Output signal Maximum load Communication type Cable type: Operation Climatic conditions Temperature Humidity Transport & storage Climatic conditions Temperature Humidity Mechanical conditions Temperature Humidity Mechanical conditions Temperature Humidity Mechanical conditions Temperature Humidity Mechanical conditions

Dimensions [mm] (inch)









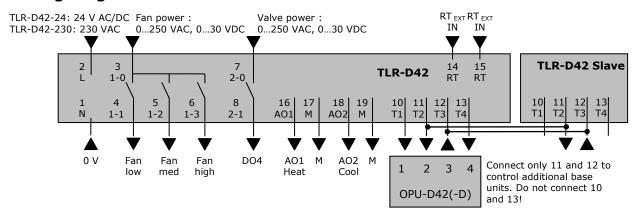
Selection of actuators and sensors

Temperature sensors: Use only approved NTC sensors to achieve maximum accuracy. See ordering for details.

Binary auxiliary devices: E.g. fans and on/off valves. Do not directly connect devices that exceed maximum switching currents as detailed under technical specifications. Observe startup current of fans.

Modulating actuators: Choose actuators with an input signal type of 0...10 VDC. Observe maximum load as detailed under technical specifications.

Wiring Diagram



Description:

1	N	Power supply:	TLR-D42-24: 0 VAC, 24 VDC, TLR-D42-230: 0 VAC
2	L	Power supply:	TLR-D42-24: 24 VAC, 24 VDC, TLR-D42-230: 230 VAC
3	1-0	Switched common for fan:	0250 VAC, 030 VDC
4	1-1	Binary output:	Fan speed low
5	1-2	Binary output:	Fan speed medium
6	1-3	Binary output:	Fan speed high
7	2-0	Switched common for valve:	0250 VAC, 030 VDC
8	2-1	Binary output:	Spring return valve
10	Term1	Terminal connection 1	Connect to operation terminal
11	Term2	Terminal connection 2	Connect to operation terminal
12	Term3	Terminal connection 3	Connect to operation terminal
13	Term4	Terminal connection 4	Connect to operation terminal
14	RT	External temperature input:	Sxx-Tn10 or open contact
15	RT	External temperature input:	Sxx-Tn10 or open contact
16	A01	Analog output	Proportional heating output 010 VDC
17	М	Signal ground	Signal ground for proportional output
18	AO2	Analog output	Proportional cooling output 010 VDC
19	M	Signal ground	Signal ground for proportional output

Installation base

The housing of the TLR base unit is a robust plastic enclosure. The controller may be mounted in any orientation by surface mounting on a wall or in a cabinet. 4 mounting-holes for screws up to 4 mm diameter are provided. Mounting onto a standard 35 mm DIN rail is also possible.

When mounting note the following:

- The controller must not be freely accessible after mounting. Use a protective housing if mounted outside an electrical cabinet.
- Ensure adequate air circulation to dissipate heat generated during operation.
- Local installation regulations must be observed.

Installation terminal

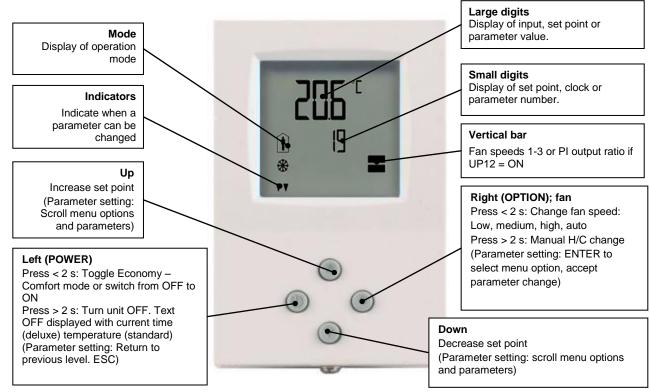
- 1. Install the mounting plate straight to the wall or the flush mounting box. Make sure that the nipple with the front holding screw is facing down. Make sure the screw heads do not stand out more than 5 mm of the surface of the mounting plate.
- 2. Connect the wires of the terminals to the communication wires according wiring diagram
- 3. Slide the two latches located on the top of the front part into the hooks of the mounting plate.
- 4. Lower the front part until located flat on the wall and the mounting plate is not visible anymore. Make sure the connection cable does not get into the way.
- 5. Tighten the front holding screw to secure the front part to the mounting plate.

Connection base to terminal

- Max. Distance: 200 m (565 ft.)
- Normal twisted pair copper wires maybe used for wiring in an EMC-save environment. In an impaired EMC
 environment use only shielded cables. The operating voltage must comply with the requirements for safety extra-low
 voltage (SELV) as per EN 60730.
- 1 terminal may drive up to 8 base units. See wiring for parallel connections. Total wire distance should not exceed 200 m.
- Conductor resistance will influence external temperature reading. 450 Ω will result in an increase of 1°C (2°F). Compensate using UP-08 if external temperature is used to control unit.



Display and Operation



Operation modes and symbols

=			
Î	Comfort (occupied)	All control functions operating per set points.	
Economy (unoccupied):		Set points shifted according to <i>Parameters FC04</i> . Economy mode and set point shift may be disabled with UP06	
OFF	Energy Hold Off	Outputs are off, inputs monitored for alarm condition	
Heating Output activates if temperature		Output activates if temperature lower than set point	
★ Cooling Out		Output activates if temperature higher than set point	
Fan Fan is running, the vertical bars show active speed 13		Fan is running, the vertical bars show active speed 13	
Manual Manu		Manual override of fan speed, fan only mode or override of time schedule	
Ф	Time schedule	A time schedule is active	

Display of set point instead of current temperature

As standard the current temperature is shown in the large digits. Should only the set point be shown, select UP10 = 1. The current temperature will then not be visible anymore.

Power failure

All the parameters and set points are memorized and do not need to be reentered. Depending on **UP05** the unit will remain switched off, switch on automatically or return to the operation mode it was in before the power failure. Deluxe version only: Timer operation and daytime setting will be retained for 24h. The controller has to be connected to a power supply for at least 10 hours for the backup function to operate accordingly.

Frost protection

The controller will enter frost protection mode if the room temperature drops below 5 °C (41 °F). All heating outputs will be fully opened. Frost protection mode will be left once the temperature reaches 10 °C (50 °F). Frost protection display will remain until a button is pressed. Frost protection can be enabled/disabled using user parameter UP-09.

Error messages

Frr1: Temperature sensor faulty. The temperature sensor is damaged.

Err2: External input for heat / cool auto change over missing or damaged.

Steady: Frost protection is active.

Blinking: Frost protection activated in the past and is now inactive. Confirm with OPTION key.

Status LED

The status LED is located on the TLR-D5 base unit between the two low power terminal connector groups. The status LED may display the following feedback:

No power or unit is damaged No light:

Error, terminal – base unit do not match or signal is not clear. Blink every 1 s:

Blink every 2 s: Normal communication, base unit detected Blink every 5 s: Base unit operates normal, no terminal detected

Fan Coil Controller TLR-D42 with OPU-D42

Manual heat - cool - fan only change

To manually change heating / cooling / fan only mode press the OPTION key for more than 2 seconds. Access to manual heat - cool and/or fan only mode may be disabled by parameter UP03.

	For standard models: Press OPTION > 2 s SEL and H-C is displayed.	SEL
١	For deluxe models: Press OPTION > 2 s SEL and current time is displayed.	H-C
١	Press UP key twice. SEL and H-C is displayed.	
	Press OPTION again to toggle heating, cooling and fan only modes.	* * ↓

Clock operation

The deluxe model contains a quartz clock with battery back-up. Up to 4 time schedules with each 4 mode changes based on time and day of the week may be programmed. A blinking clock indicates that the time has not been set or if the unit was without power for longer than 48 hours. The time needs to be set to allow time schedules to operate.

Clock setup

Press OPTION > 2 s SEL and current time displayed Press OPTION < 2 s to change time, Minutes blink: UP/DOWN to changes, OPTION to save, Hours blink: UP/DOWN to changes, OPTION to save, Press OPTION to save time	SEL 00:00 DAY1 (Mon)
Press OPTION to save time,	
DAY1 blinks: UP/DOWN to change, OPTION to save	

Creating time schedules

Press OPTION > 2 s SEL and current time displayed	SEL	Pro1-Pro4
Press UP:	PRO	OFF/ON
SEL and PRO displayed, clock symbol blinks		OTTON
Press OPTION:	(O	
PRO1 shows with 1 blinking. UP/DOWN select time schedule group	74500	
Press OPTION		
OFF/ ON blinks, UP/DOWN to change, OPTION to save		
Step 2: Select weekdays		
This time schedule will be active during the selected weekdays		
Press UP/DOWN to step through available options:		Pro1
d1-7, d1-6, d1-5, d6-7, day1, day2, day3, day4, day5, day6, day7		d1-7
Day 1 stands for Monday, day 2 for Tuesday and so forth		ui-/
Press OPTION to save day selection		
Step 3: Selected action of first switching event		
One bar on the right side indicates the first switching event		Pr01
Press UP/DOWN to select action for first switching event:		no
No = switching event not active		110
OFF = switches unit off, Reset (UP17) active if switched to ON manually.		
Eco = sets operation mode to On and Economy (Not occupied),		
reset (UP17) active if set to comfort manually		
On = sets operation mode to On and Comfort (Occupied)		
Uni = University mode, Reset (UP17) not active if manually activated		
Press OPTION to select switching time of first event		
Step 4: Selected time of first switching event		
Press UP/DOWN to select switching time:		Pr01
Select switching time 00:00 to 23:45 in 15-minute steps		08:00
Press OPTION to complete and select action of second switching event		
Step 5: Select actions and time of switching event 2 - 4		<u> </u>
Repeat Step 3 and Step 4 for the remaining switching events.	•	Pr01
If a switching event is not needed, set it to "no"		00.00

١	Repeat Step 3 and Step 4 for the remaining switching events.	Pr01	
١	If a switching event is not needed, set it to "no"	08:00	
١	The bars on the right side indicate number of switching event	06:00	
	After completing the 4 th switching event, the process returns to the selection of the time schedule on step 1.		

- UNI: University mode: This switching mode is used for rooms such as lecture rooms and auditoriums that might be occupied during a certain time. During this time the reset is not active. The unit will not start itself when UNI mode is active. It still needs to be manually activated. This is to avoid unnecessary heating or cooling of such rooms while they are not occupied.
- A blinking clock indicates that the time needs to be set. Time programs will not operate if the time is not defined. See chapter operation, advanced settings for instructions on how to set the time.
- Access to time schedules may be disabled with UP-04



Fan Coil Controller TLR-D42 with OPU-D42

Operation with OPR-1

The deluxe version may be alternatively operated with an infrared remote controller.

- 1. Mode indication, Auto, Dry, Cool, Fan, Heat
- 2. 2-digit display of set point
- 3. Fan indication
- 4. 4-digit display of current time or delayed switching time
- 5. Economy button: Toggles Economy/Comfort mode
- 6. Mode button, changes operation modes
- 7. UP/DOWN button: Set point adjustment buttons
- 8. FAN Button: Changes fan speed, low medium high or Auto
- 9. Not used
- 10. Time related buttons: Timer, Hour, Minute11. POWER Button: Operation mode ON OFF

Switching ON

The unit is switched on by pressing the POWER button. It will start up in comfort mode.

Changing between COMFORT and ECONOMY

Pressing the SLEEP button toggles between ECONOMY and COMFORT modes.

Switching OFF

Pressing the POWER while the unit is on, will switch the unit off. The current time will be displayed in the LCD of OPR-1.

Changing of set points

Only the set points for the temperature loop may be changed. Set point range is 15 to 30 °C.

Changing of fan speeds

Repeatedly pressing the fan speed button steps through low, medium, high and automatic fan speeds. Automatic fan speed will not be activated in FAN ONLY mode.

Clock settings

The remote controller contains a daytime clock. In order to set the clock, press HOUR and MINUTE button together until the clock starts blinking. Then set the correct time with the HOUR and MINUTE buttons. Confirm by pressing the TIMER button. The clock of the OPR will set the clock of the controller.

Delayed switching

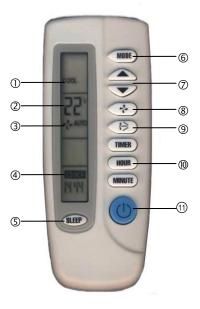
The unit may be delayed switched on or off using the timer button. Pressing the timer button once will display Timer ON if currently in OFF mode or TIMER OFF if currently in ON mode. Set the time when the unit is supposed to switch on or off using the HOUR and MINUTE buttons.

Mode changes

Repeatedly pressing the mode button may activate the following operation modes: HEAT, COOL and FAN ONLY. The mode change may be disabled using the UP parameters.

Note

The remote controller is currently only available in ${}^{\circ}\text{C}$ mode.



Fan Coil Controller TLR-D42 with OPU-D42



Setting of user parameters

The TLR-D5 is an *intelligent* controller and can be adapted to fit perfectly into your fan coil application. The control operation is defined by parameters. The parameters are set during operation by using the standard operation terminal. The parameters are password protected. There are two levels of parameters: User operation parameters for access control settings and Expert parameters for control functions and unit setup. The passwords for user levels and expert levels are different. Only control experts should be given the control parameter password. The parameters can be changed as follows:

- Press UP and DOWN button simultaneously for three seconds. The display will indicate the firmware version in the upper large digits and the revision in the lower small digits. Pressing any key will show: CODE.
- Select a password using UP or DOWN buttons. Select 009 in order to get access to the user parameters, 241 for controls parameters. Press OPTION after selecting the correct password.
- Once logged in, the parameter is displayed immediately
- Select the parameters with the UP/DOWN keys. Change a parameter by pressing the OPTION key. The MIN and MAX symbols show up and indicate that the parameter may be modified now. Use UP and DOWN key to adjust the value.
- After you are done, press OPTION or POWER in order to return to the parameter selection level. 5.
- Press the POWER key again so as to leave the menu. The unit will return to normal operation if no key is pressed for more than 5 minutes.

User parameters (access code: 009)

Parameter	Description		Setting range	Factory setting
UP 00	Enable change of operation modes		ON, OFF	ON (enabled)
UP 01	Enable change of set points		ON, OFF	ON (enabled)
UP 02	Enable manual control of fan speeds		ON, OFF	ON (enabled)
UP 03	Enable manual change of heating/co 0 = manual mode change disabled 1 = fan only enabled 2 = manual heat/cool mode change of 3 = manual heat/cool/fan only mode	enabled	0, 1, 2, 3	W00: 3 (heat/cool/fan only) W01: 1 (fan only)
UP 04	Enable access to time programs		ON, OFF	ON (enabled)
UP 05	State after power failure: 0 = switched OFF, 1 = switched ON,	2 = state before power failure	0, 1, 2	2
UP 06	Enable economy (unoccupied) mode Shift the set point to a lower tempera in summer in order to save energy. E through the POWER button, or with t card switches in hotel rooms or motion	ture in winter or higher temperature conomy mode may be activated he external input (typically for key	ON, OFF	ON (enabled economy)
UP 07	Celsius or Fahrenheit, Select ON for	Fahrenheit, OFF for Celsius	ON, OFF	OFF (Celsius)
UP 08	Calibration value of temperature sensor . This value is calibrated at manufacturing of the thermostat. If required it is possible to shift the temperature -10 ° to +10 ° in 0.1 ° K steps.		-1010	0
UP 09	temperature drops below 5 °C or 41	•		W00 = ON (frost protection) W01 = OFF (no frost protection)
UP 10	Select contents of large LCD digits in 00 = OFF 01 = Set point 02 = Temperature sensor *1) Note: if UP10 = 1, the set point w	03 = Output fan speed 04 = Clock 05 = Alternative sensor 06 = Output in %	06	02 Temperature
UP 11	measured temperature also in control Select contents of small LCD digits in selection as in UP10		06	04 Deluxe: clock 01 Standard: set point
UP 12	Contents of vertical bar in standard mode OFF = Fan speed ON = Control output		ON, OFF	OFF
UP 13 Deluxe only	Clock display type: OFF = Show 24 hour clock ON = Show 12 hour clock (AM, PM)		ON, OFF	OFF (24 h)
UP 14 Deluxe only	Reset (override length of time): appli switched on, while in scheduled off m automatically back to the scheduled 0 = Reset of override mode i 1255 = delay in minutes to switch	node. The unit will switch mode when the reset time expires. s not active.	0255	60 (min)



Control configuration

Identifying the firmware version

The parameters and functionality of controller depend on its firmware revision. It is therefore important to use a matching product version and parameter set. The firmware version is shown on the large LCD digits when pressing UP and DOWN buttons for more than 3 seconds simultaneously.

Control parameters (pccess code: 241)

Warning! Only experts should change these settings! See user parameters for login procedure.

Parameter	Description	Range	Standard
FC 00	Minimum set point limit in heating mode	-4060°C (160°F)	16°C (61°F)
FC 01	Maximum set point limit in heating mode	-4060°C (160°F)	24°C (75°F)
FC 02	Minimum set point limit in cooling mode	-4060°C (160°F)	18°C (64°F)
FC 03	Maximum set point limit in cooling mode	-4060°C (160°F)	30°C (86°F)

Controls configuration

FC 04	Economy (unoccupied) mode temperature shift: The comfort (occupied) set point is shifted by the value set with parameter. If heating is active the comfort set point will be decreased, if cooling is active, the set point will be increased. (Enable with UP06.)	010.0°C (20.0°F)	5.0°C (10°F)
FC 05	Switching span heating, if set to 0, only 1 fan speed will be used	010.0°C (20.0°F)	0.9°C (1.8°F)
FC 06	Switching span cooling if set to 0, only 1 fan speed will be used	010.0°C (20.0°F)	0.7°C (1.4°F)
FC 07	Switching hysteresis is the difference between switching on and switching off. A small hysteresis will increase the number of switching cycles and thus the wear on fan and relays contacts.	010.0°C (20.0°F)	0.5°C (1°F)
FC 08	Mold protection: In mold protection, the fan keeps running independent of temperature as long as the unit is switched on.	ON, OFF	OFF
FC 09	Switching delay min running time of fan speed	0255 s	10s
FC 10	Switching delay min stopping time of fan speed	0255 s	10s
FC 11	Control option: 0 = Cooling only 1 = Heating only 2 = 2-pipe system 3 = 4-pipe system	03	3
FC 12	Dead zone span: The dead zone span lies between the heating and the cooling set point. The output is off while the temperature is within the dead zone span. A negative dead zone is not possible.	0100°C (200°F)	1.0°C (2°F)
FC 13	Heat/cool change-over delay (if set to FC11 = 3): A demand to switch between heating and cooling must persist for the length of time set with this parameter before the controller switches. Prevents activation of a sequence during a short-term change in temperature in order to protect equipment (with control overshoot for example)	0255 min	5 min

PI control sequence

FC 14	P-band heating X _{PH}	010.0K (20°F)	2.0°C (4.0°F)
FC 15	P-band cooling X _{PC}	010.0K (20°F)	2.0° (4.0°F)
FC 16	K _{IH} , Integral gain heating, in 0.1 steps, 0 disables ID part	025.5	0.0
FC 17	K _{IC} , Integral gain cooling, in 0.1 steps	025.5	0.0

→ Proportional control (P-band)

The proportional control function calculates the output based on the difference between set point and measured value. The proportional band (P-band) defines the difference between set point and measured value which will result in a 100% output. Setting the proportional band to 0 disables proportional control.

→ Integral gain KI

The integral gain defines how fast the output increases in case the set point is not met by the room temperature. A low value indicates a slow reaction, a high value a fast one. If the value is chosen too high, the controller will start to swing. Depending on the room size and heating / cooling equipment used a value between 0.1 and 1.5 should be sufficient. Below are suggested values:

Heating: K_{IH}: 0.1...0.5 Cooling: K_{IC}: 0.3...0.8



Output parameters

Parameter	Description	Range	Standard
FC 18	Configuration of analog output signal		
	0 =010 V		
	1 =210 V		
	2 = Manual override (useful for commissioning)	02	0 (010 V)
	When low fan speed: 25% output		
	When medium fan speed 50% output		
	When high fan speed 100% output		
FC 19	Function of analog outputs		
	0 = Disabled		
	1 = Control: Heating only (AO1 only)	03	3
	2 = Control: Cooling only (AO2 only)		
	3 = Control: Heating and cooling (AO1 and AO2)		
FC 20	Output of AO1 in cooling mode if FC19 = 1 or	0100%	0%
	Output of AO2 in heating mode if FC19 = 2	0100 70	0 70
FC 21	Function of binary output		
	0 = Disabled		
	1 = Control: Heating only		
	2 = Control: Cooling only		
	3 = Control: Heating and cooling	07	0
	4 = Enable: On if device is on		
	5 = Enable: On if device is on and in heating mode		
	6 = Enable: On if device is on and in cooling mode		
	7 = Frost protection alarm		
FC 22	Level to activate binary output if in dual AO-DO mode:		
	Dual AO-DO mode = both analog and binary outputs are assigned	0100%	95%
	to same control sequence.		
FC 23	Level do deactivate binary output if in dual AO-DO mode		
	Dual AO-DO mode = both analog and binary outputs are assigned	0100%	45%
	to same control sequence.		

Configuration of outputs

→ Configuring the analog output:

Depending on the system in place choose if the analog outputs are active only in cooling or heating mode or if it works for both heating and cooling

→ For heating only or cooling only option, the analog output may set to a fixed output while the binary sequence is active. This is used for VAV systems.

→ Configuring the binary output:

The three fan outputs are assigned to the fan speed module. Only output 4 can be assigned by this parameter (FC21). Select if the binary output should work as controls output in heating or cooling only or both for heating and cooling mode.

- → Dual AO-DO mode: if both the analog and the binary output is assigned as control output to the same sequence, the binary output will then switch on when the analog output reaches the value defined in FC22 for example 95% and switch off when it drops below FC 23 for example 45%. Note: This output does not follow min running and stopping delays. It only reacts to the conditions mentioned above. In order to take advantage of this function we recommend using larger proportional bands.
- → Using the binary output as enable for a variable speed fan or as reversing valve: Setting the binary output to enable, will activate it independent of controls command. It will be switched on if the condition as outlined in the parameter setting is met.
- → Using the binary output as frost signal alarm. If set to this setting, the output will activate in case temperature drops below 10°C (50°F)



Input configuration

FC 24	External input: 0 = No external input 1 = External temperature sensor 2 = Occupation sensor - comfort / economy 3 = Occupation sensor - comfort / off 4 = Heat / Cool change-over 5 = Key card with alternative set point 6 = Key card with full reset	06	0
FC 25	Activation delay (minutes) = the time the binary input needs to be open before economy/off mode is activated.	0255 min	5
FC 26	Auto-changeover limit heating FC24 = 4 or economy set point in heating mode if FC24 = 5	-4060°C (160°F)	15°C (59°F)
FC 27	Auto-changeover limit cooling FC24 = 4 or economy set point in cooling mode if FC24 = 5	-4060°C (160°F)	25°C (77°F)
FC 28	Comfort set point in heating mode if FC24 = 6	-4060°C (160°F)	21°C (70°F)
FC 29	Comfort set point in cooling mode if FC24 = 6	-4060°C (160°F)	24°C (75°F)

Configuring the external input

ifiguring th	e externai input	
FC24 = 0	Input not used	
FC24 = 1	External control input	The external sensor is the control input.
FC24 = 2	Switching economy and comfort modes	Economy (unoccupied) and comfort (occupied) modes are controlled through an external contact by connecting the input through a dry contact to signal common. This function may be used together with key card switches for hotels or motion detectors for offices.
FC24 = 3	Switching energy hold OFF and comfort modes	Opening the input will force the unit into the OFF operation mode. The operation mode cannot be overridden by using the terminal. Connecting the input to signal common returns control of the operation mode to the terminal. This function may be used as window contact to prevent loss of energy.
FC24 = 4	Heat – cool change-over	Switch heating and cooling mode based on supply media or outside temperature or binary contact. See below for further details.
FC24 = 5	Key card with alternative set point	As with FC24 = 2, the key card function switches economy (unoccupied) and comfort (occupied) modes. Instead of using the set point shift, the set points in unoccupied mode are defined by parameter FC26 in heating mode and FC27 in cooling mode. Fan speed in unoccupied mode is limited to low speed. Fan speed and set point will be remembered after re-inserting the key card.
FC24 = 6	Key card with full reset	Similar as FC24 = 5 with the difference that set points, fan speed and operation mode are reset each time the key card is inserted. This is helpful for business hotels. Set points will be reset to FC28 or FC29.

→ Configuring auto changeover input if FC24 = 4:

The auto changeover function automatically changes heating and cooling mode based on supply media temperature or outdoor temperature. The difference between the two is in the values of the changeover limits FC26 and FC27. See table below for recommended settings.

Heating and cooling may be as well changed by an open contact switched to signal ground. Note: all signal ground levels of involved controllers must be the same in case more than one controller is switched.

→ Recommended settings for FC26 and FC27:

Change over mode FC24=4	Relation FC26 to FC27	Example FC26	Example: FC27
Supply media	FC26 > FC27	25°C (77°F)	18°C (64°F)
Outside temperature	FC26 < FC27	15°C (59°F)	25°C (77°F)
Dry contact: Heating if contact closed	FC26 > FC27	25°C (77°F)	15°C (59°F)
Dry contact: Cooling if contact closed	FC26 < FC27	15°C (59°F)	25°C (77°F)