

# TLR-D5F with OPA-D5F Intelligent PI fan coil controller for floating actuators Cabinet mounted base, wall mounted operation terminal.

### Features

- PI temperature control for 2 -pipe fan coil systems with floating valve actuator.
- Relays switching up to 10(6)A
- 2 TRIAC for floating control outputs
- Automatic fan control for three stage fans.
- Control for heating, cooling and fan only operation
- Cost saving option with Economy functionality and set point limitation
- For large rooms: Master Slave option: One terminal may drive up to 8 base units in parallel
- External sensor or open contact for remote control, external heat – cool change or auto-changeover on supply or outdoor temperature with selectable activation limits One terminal may control up to 8 base units in parallel mode
- Password protected programmable user and control parameters
- Temperature display in Celsius or Fahrenheit
- Deluxe Version:
  - o Clock and time schedule functions with special options for schools and universities
  - Clock keeps running for 48h in case of power failure
  - $\circ$  Display with blue backlight
  - Infrared remote controller option:
    - With special features for Boost and delayed switching on or off

### Applications

- Air/Water Systems:
  - Fan Coil units for 2-pipe systems with one valve with options of • External temperature sensor or changeover sensor
    - Window contact, motion detector or changeover switch

# General description

The TLR-D5F is a stand-alone electronic single loop controller with a fan control option and one PI heating or cooling sequence. The controller includes 1 NTC room temperature sensor and 3 relays outputs to control fan speeds and 2 TRIAC outputs for floating control. A detailed adaptation to local conditions is possible with the use of a simple configuration routine. The TLR-D5F can be configured using the standard operation terminal. No special tools or software is required. The TLR-D5F has been specifically developed to switch larger fans with switching power of up to 10 (6) A.

#### Ordering

A working controller consists of one operation terminal and at least one base unit.

Item name	Item code	Function	Туре	Key-data
TLR-D5F-24	40-11 0037	24VAC	Race unit	Fan coil controller with:
TLR-D5F-230	40-11 0038	230VAC	Base unit	1 TI int or ext
OPA-D5F	40-10 0085	Standard	Operation Terminal	3 DO (Relay) Fan control
OPA-D5F-D	40-10 0086	Deluxe	(88x88mm)	2 DO (Relay) Binary control

#### **Parameter preset**

-W01	40-10 00xx-01	Cooling only	Add –Wx at the end of the Item Name or –x at the end of
			item code to order pre-configured model

#### Accessories

OPR-1	40-50 0001	2xAAA bat Infrared remote controller
S-Tn10-2	40-20 0001	Flying lead sensor with 2 m cable
SD-Tn10-12-2	40-20 0002	Flying lead duct sensor 12cm immersion depth, 2m cable
SD-Tn10-20-2	40-20 0003	Flying lead duct sensor 20cm immersion depth, 2m cable
SDB-Tn10-12	40-20 0051	Duct sensor with housing, 12cm immersion depth
SDB-Tn10-20	40-20 0004	Duct sensor with housing, 20cm immersion depth
SRA-Tn10	40-20 0005	Room sensor
SOD-Tn10	40-20 0059	Outdoor sensor

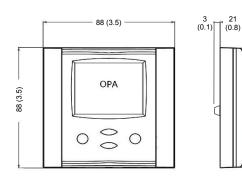


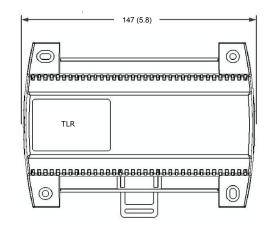


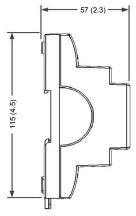
# **Technical specifications**

Power Supply	Operating Voltage	TLR-D5F-24	24 V AC $\pm$ 10 %, 50/60 Hz, SELV to HD 384,
		TLR-D5F-230	Class II transformer, 48VA max 230 V AC $\pm$ 10 %, 5060 Hz
	Power Consumption	TLR-D5F-24	Max. 3 VA
		TLR-D5F-230	Max. 5 VA
	Electrical Connection	Terminal connectors	Wire 0.342.5 mm <sup>2</sup> (AWG 2412)
	Deluxe type only: Pow	wer backup for clock	Min 48h if charged for 24h
Signal inputs	Temperature Input	Range Accuracy	050 °C (32122 °F) 0.5°C, 1°F
Signal outputs	Digital Switching Out		DO1 to DO3
		Switching type AC Switching power	Relays 0250V AC 10(6)A max. each output
	TRIAC Outputs		D04D05
		AC Switching power	24250V AC, 0.5A max.
	Insulation strength		
		cts and system electronics:	3750V AC to EN 60 730-1
	between neighboring		1250V AC to EN 60 730-1 1<>2<>3
Communication	between relay groups Communication Type		3750V AC to EN 60 730-1 1/2/3<>4/5 Digital: peer to peer
Base - Terminal	communication type	Cable type	Copper wire 0.82.5 mm <sup>2</sup> (AWG18AWG13),
			shielded twisted pair
Environment	Operation		To IEC 721-3-3
		Climatic conditions	class 3 K5
		Temperature	050 °C (32122 °F)
		Humidity	<95 % r.H. non-condensing
	Transport & Storage	Climatic conditions	To IEC 721-3-2 and IEC 721-3-1 class 3 K3 and class 1 K3
		Temperature	-2570 °C (-13158 °F)
		Humidity	<95 % r.H. non-condensing
		Mechanical conditions	class 2M2
Standards	"	conformity	
	CE	EMC directive	2004/108/EC
	Product standards Au	Low voltage directive tomatic electrical controls for	2006/95/EC
	household and similar		EN 60 730 -1
	Special requirement of	on temperature dependent controls	EN 60 730 - 2 - 9
		patibility for domestic sector	Emissions: EN 60 730-1
<u> </u>	Cofety Class		Immunity: EN 60 730-1
General Terminal	Safety Class Degree of Protection		III (IEC 60536) IP30 to EN 60 529
	Material	Cover, back part	ABS plastic (UL94 class V-0)
		Mounting Plate	Galvanized Steel
	Color		White RAL 9003
	Dimensions (H x W x	D)	88 x 88 x 24 mm (3.5 x 3.5 x 0.9 in)
	Weight inc. package:		180 g (6.3 oz)
		OPA-D5F-D	190 g (6.7 oz)
	Weight (controller on	ly)	70 g (2.8 oz)
General Base	Safety Class		II (IEC 60536)
	Degree of Protection		IP20 to EN 60 529
	Housing Material		PVC+ ABS plastic (UL94 class V-0)
	Color		Gray (RAL 7001 / 7035)
	Dimensions (H x W x	D)	57 x 147 x 115 mm (2.25 x 5.8 x 4.5 in)
		TLR-D5F-24	340 g (12.0 oz)
	Weight inc. package	ILR-DJF-24	J40 g (12.0 02)

# **Dimensions** [mm] (inch)





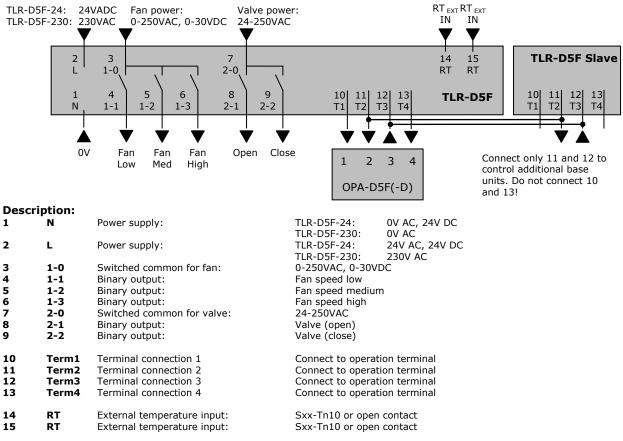




# Selection of actuators and sensors

Temperature Sensors: Use only approved NTC sensors to achieve maximum accuracy. See ordering for details. Binary auxiliary devices: E.g. fans and actuators. Do not directly connect devices that exceed maximum switching currents as detailed under technical specifications. Observe startup current of fans. Floating actuators: Actuators with constant running time are recommended

# Wiring Diagram



# **Installation Base**

The housing of the TLR base unit is a robust plastic enclosure. The controller may be mounted in any orientation by surface mounting on a wall or in a cabinet. 4 mounting-holes for screws up to 4mm diameter are provided. Mounting onto a standard 35mm DIN rail is also possible.

When mounting note the following:

- The controller should not be freely accessible after mounting. A protective housing should be used, if mounted outside an electrical cabinet.
- Ensure adequate air circulation to dissipate heat generated during operation.
- Local installation regulations must be observed.

# **Installation Terminal**

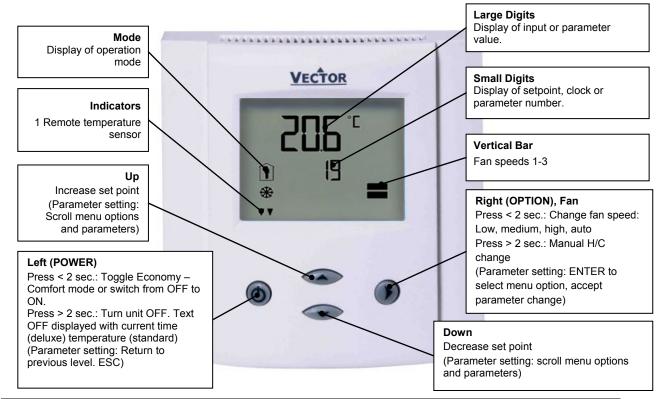
- 1. Install the mounting plate straight to the wall or the flush mounting box. Make sure that the nipple with the front holding screw is facing down. Make sure the screw heads do not stand out more than 5 mm of the surface of the mounting plate.
- 2. Connect the wires of the terminals to the communication wires according wiring diagram
- 3. Slide the two latches located on the top of the front part into the hooks of the mounting plate.
- 4. Lower the front part until located flat on the wall and the mounting plate is not visible anymore. Make sure the connection cable does not get into the way.
- 5. Tighten the front holding screw to secure the front part to the mounting plate.

# Connection base to terminal

- Max. Distance: 200m (565 ft.)
- Twisted pair copper wires maybe used for wiring in an EMC-save environment. In an impaired EMC environment use only shielded cables. The operating voltage must comply with the requirements for safety extra-low voltage (SELV) as per EN 60 730.
- 1 terminal may drive up to 8 base units. See wiring for parallel connections. Total wire distance should not exceed 200 m.
- Conductor resistance will influence external temperature reading. 450  $\Omega$  will result in an increase of 1°C (2°F). Compensate using UP-08 if external temperature is used to control unit.



# **Display and Operation**



Operation mode				
Î	Comfort (occupied)	All control functions operating per set points.		
Ń	Economy (unoccupied):	Set points shifted according to <i>Parameters FC04.</i> Economy mode and setpoint shift may be disabled with UP06		
OFF	Energy Hold Off	Outputs are off, inputs monitored for alarm condition		
Heating Output activates if temperature lower than setpoint				
Cooling Output activates if temperature higher than setpoint		Output activates if temperature higher than setpoint		
~	Fan	Fan is running, the vertical bars show active speed 1-3		

# **Power Failure**

All the parameters and set points are memorized and do not need to be reentered. Depending on **UP05** the unit will remain switched off, switch on automatically or return to the operation mode it was in before the power failure. *Deluxe version only*: Timer operation and daytime setting will be retained for 24h. The controller has to be connected to a power supply for at least 10 hours for the backup function to operate accordingly.

# **Frost Protection**

The controller will enter frost protection mode if the room temperature drops below  $5^{\circ}C$  ( $41^{\circ}F$ ). All heating outputs will be fully opened. Frost protection mode will be left once the temperature reaches  $10^{\circ}C$  ( $50^{\circ}F$ ). Frost protection display will remain until a button is pressed. Frost protection can be enabled/disabled using user parameter UP-09

#### Error messages

- **Err1:** Temperature sensor faulty. The temperature sensor is damaged.
- Err2: External input for heat / cool auto change over missing or damaged.
- FP: Steady: Frost protection is active.
  - Blinking: Frost protection activated in the past and is now inactive. Confirm with OPTION key.

#### Status LED

The status LED is located on the TLR-D5 base unit between the two low power terminal connector groups. The status LED may display the following feedback:

- No light: No power or unit is damaged
- Blink every 1s: Error, terminal base unit do not match or signal is not clear.
- Blink every 2s: Normal communication, base unit detected
- Blink every 5s: Base unit operates normal, no terminal detected



#### Manual heat - cool change

To manually change heating or cooling mode press the OPTION key for more than 2 seconds. Access to manual heat – cool change may be disabled by parameters.

For standard models: Press OPTION > 2 sec. SEL and H-C is displayed.	SEL
For deluxe models: Press OPTION $>$ 2 sec. SEL and current time is displayed.	H-C
Press UP key twice. SEL and H-C is displayed.	·· -
Press OPTION again to toggle Heating, Cooling and Fan only modes.	** ** 👗

#### **Clock operation**

The deluxe model contains a quartz clock with battery back-up. Up to 4 time schedules with each 4 mode changes based on time and day of the week may be programmed. A blinking clock indicates that the time has not been set or if the unit was without power for longer than 48 hours. The time needs to be set to allow time schedules to operate.

#### Clock setup

### Creating time schedules

Step 1: Selection and enabling of time schedules

Press OPTION > 2 sec. SEL and current time displayed       SEL         Press UP:       SEL and PRO displayed, clock symbol blinks         Press OPTION:       PRO1 shows with 1 blinking. UP/DOWN select time schedule group         Press OPTION       OFF/ ON blinks, UP/DOWN to change, OPTION to save	Pro1-Pro4 OFF/ON
Step 2: Select weekdays	
This time schedule will be active during the selected weekdays Press UP/DOWN to step through available options: d1-7, d1-6, d1-5, d6-7, day1, day2, day3, day4, day5, day6, day7 Day 1 stands for Monday, day 2 for Tuesday and so forth Press OPTION to save day selection	Pro1 d1-7
Step 3: Selected action of first switching event	
One bar on the right side indicates the first switching event Press UP/DOWN to select action for first switching event: No = switching event not active OFF = switches unit off, Reset (UP17) active if switched to ON manually. Eco = sets operation mode to On and Economy (Not occupied), reset (UP17) active if set to comfort manually On = sets operation mode to On and Comfort (Occupied) Uni = University mode, Reset (UP17) not active if manually activated Press OPTION to select switching time of first event	Pr01 no
Step 4: Selected time of first switching event	
Press UP/DOWN to select switching time: Select switching time 00:00 to 23:45 in 15-minute steps Press OPTION to complete and select action of second switching event	Pr01 08:00
Step 5: Select actions and time of switching event 2 - 4	
Repeat Step 3 and Step 4 for the remaining switching events. If a switching event is not needed, set it to "no" The bars on the right side indicate number of switching event After completing the 4 <sup>th</sup> switching event, the process returns to the selection of the time schedule on step 1	Pr01 08:00

→ UNI: University mode: This switching mode is used for rooms such as lecture rooms and auditoriums that might be occupied during a certain time. During this time the reset is not active. The unit will not start itself when UNI mode is active. It still needs to be manually activated. This is to avoid unnecessary heating or cooling of such rooms while they are not occupied.

➔ A blinking clock indicates that the time needs to be set. Time programs will not operate if the time is not defined. See chapter operation, advanced settings for instructions on how to set the time.

→ Access to time schedules may be disabled with UP-04



# **Operation with OPR-1**

The deluxe version may be alternatively operated with an infrared remote controller.

- 1. Mode indication, Auto, Dry, Cool, Fan, Heat
- 2. 2-digit display of setpoint
- 3. Fan indication
- 4. 4-digit display of current time or delayed switching time
- 5. Economy button: Toggles Economy/Comfort mode
- 6. Mode button, changes operation modes
- 7. UP/DOWN Button: Set point adjustment buttons
- 8. FAN Button: Changes fan speed, low medium high or Auto
- 9. Boost button, activates full output for 5 Minutes
- 10. Time related buttons: Timer, Hour, Minute
- 11. POWER Button: Operation mode ON OFF

#### Switching ON

The unit is switched on by pressing the POWER button. It will start up in comfort mode.

# **Changing between COMFORT and ECONOMY**

Pressing the SLEEP button toggles between ECONOMY and COMFORT modes.

#### Switching OFF

Pressing the POWER while the unit is on, will switch the unit off. The current time will be displayed in the LCD of OPR-1.

### Changing of set points

Only the set points for the temperature loop may be changed. Set point range is 15 to 30 °C.

#### Changing of fan speeds

Repeatedly pressing the fan speed button steps through low, medium, high and automatic fan speeds. Automatic fan speed will not be activated in FAN ONLY mode.

#### Boost

Pressing the boost button activates a 5 minute boost. The output will be fully opened for the period of 5 minutes independent of demand. This may be used to change stale air during a meeting break or when entering the room.

#### Clock settings

The remote controller contains a daytime clock. In order to set the clock, press HOUR and MINUTE button together until the clock starts blinking. Then set the correct time with the HOUR and MINUTE buttons. Confirm by pressing the TIMER button. The clock of the OPR will set the clock of the controller.

#### **Delayed switching**

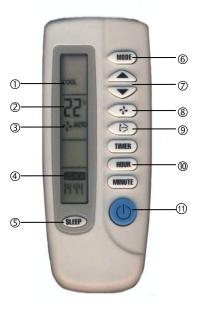
The unit may be delayed switched on or off using the timer button. Pressing the timer button once will display Timer ON if currently in OFF mode or TIMER OFF if currently in ON mode. Set the time when the unit is supposed to switch on or off using the HOUR and MINUTE buttons.

#### Mode changes

Repeatedly pressing the mode button may activate the following operation modes: HEAT, COOL and FAN ONLY. The mode change may be disabled using the UP parameters.

Note:

The remote controller is currently only available in °C mode.





# Setting of user parameters

The TLR-D5 is an *intelligent* controller and can be adapted to fit perfectly into your fan coil application. The control operation is defined by parameters. The parameters are set during operation by using the standard operation terminal. The parameters are password protected. There are two levels of parameters: User operation parameters for access control settings and Expert parameters for control functions and unit setup. The passwords for user levels and expert levels are different. Only control experts should be given the control parameter password.

The parameters can be changed as follows:

- 1. Press UP and DOWN button simultaneously for three seconds. The display will indicate the firmware version in the upper large digits and the revision in the lower small digits. Pressing any key will show: CODE.
- 2. Select a password using UP or DOWN buttons. Select 009 in order to get access to the user parameters, 241 for controls parameters.

Press OPTION after selecting the correct password.

- 3. Once logged in, the parameter is displayed immediately
- 4. Select the parameters with the UP/DOWN keys. Change a parameter by pressing the OPTION key. The MIN and MAX symbols show up and indicate that the parameter may be modified now. Use UP and DOWN key to adjust the value.
- 5. After you are done, press OPTION or POWER in order to return to the parameter selection level.
- 6. Press the POWER key again so as to leave the menu. The unit will return to normal operation if no key is pressed for more than 5 minutes.

# User Parameters (Access code: 009)

Parameter	Description		Range	Factory Setting
UP 00	Enable change of operation modes		ON, OFF	ON (Enabled)
UP 01	Enable change of set points		ON, OFF	ON (Enabled)
UP 02	Enable manual control of fan speeds		ON, OFF	ON (Enabled)
UP 03	Enable change of heating/cooling mode		ON, OFF	W00: ON (Enabled) W01: OFF (Disabled)
UP 04	Enable access to Time programs		ON, OFF	ON (Enabled)
UP 05	State after power failure: 0 = Switched OFF, 1 = Switched ON, 2 = sta	ate before power failure	0, 1, 2	2
UP 06	Enable Economy (unoccupied) Mode. Shift the set point to a lower temperature in winter or higher temperature in summer in order to save energy. Economy mode may be activated through the POWER button, or with the external input (typically for key card switches in hotel rooms or motion detectors for meeting rooms.)		ON, OFF	ON (Economy )
UP 07	Celsius or Fahrenheit, Select ON for Fahren	heit, OFF for Celsius	ON, OFF	OFF (Celsius)
UP 08	Calibration value of temperature sensor . This value is calibrated at manufacturing of the thermostat. If required it is possible to shift the temperature –10° to +10° in 0.1° K steps.		-1010	0
UP 09	Enable Frost Protection. Activates the output independent of operation mode when the control temperature drops below 5°C or 41°F. The controller returns to normal operation when the temperature increases above 10°C or 50°F.		ON, OFF	W00 = ON (Frost Protection) W01 = OFF (No Frost Protection)
UP 10	Select contents of Large LCD digits in standard mode:		06	02
	01 = Setpoint04 = 002 = Temperature sensor05 = 0	Output fan speed Clock Alternative sensor Output in %		Temperature
UP 11	Select contents of small LCD digits in standa		06	04 Deluxe: clock 01 Standard: setpoint
	selection as in UP10			
UP 12	Contents of vertical bar in standard mode OFF = Fan Speed ON = Control output		ON, OFF	OFF
UP 12 Deluxe only	Clock display type: OFF = Show 24hour clock ON = Show 12hour clock (AM, PM)		ON, OFF	OFF (24h)
UP 13 Deluxe only	<ul> <li>ON = Show 12hour clock (AM, PM)</li> <li>Reset: applies when the unit is manually switched on, while in scheduled off mode. The unit will switch automatically back to the scheduled mode when the reset time expires.</li> <li>0 = Reset of override mode is not active.</li> <li>1255 = delay in minutes to switch off device</li> </ul>		0255	60 (Min)





# **Control configuration**

# Identifying the firmware version

The parameters and functionality of controller depend on its firmware revision. It is therefore important to use a matching product version and parameter set. The firmware version is shown on the large LCD digits when pressing UP and DOWN buttons for more than 3 seconds simultaneously.

# Control Parameters (Access code: 241)

Warning! Only experts should change these settings! See user parameters for login procedure.

Parameter	Description	Range	Standard
FC 00	Minimum setpoint limit in Heating mode	-4060°C (160°F)	16°C (61°F)
FC 01	Maximum setpoint limit in Heating mode	-4060°C (160°F)	24°C (75°F)
FC 02	Minimum setpoint limit in Cooling mode	-4060°C (160°F)	18°C (64°F)
FC 03	Maximum setpoint limit in Cooling mode	-4060°C (160°F)	30°C (86°F)

### Controls configuration

FC 04	Economy (unoccupied) Mode temperature shift: The comfort (occupied) setpoint is shifted by the value set with parameter. If heating is active the comfort setpoint will be decreased, if cooling is active, the setpoint will be increased. (Enable with UP06.)	010.0°C (20.0°F)	5.0°C (10°F)
FC 05	Switching Span Heating	010.0°C (20.0°F)	1.5°C (3.0°F)
FC 06	Switching Span Cooling	010.0°C (20.0°F)	1.0°C (2.0°F)
FC 07	Switching Hysteresis is the difference between switching on and switching off. A small hysteresis will increase the number of switching cycles and thus the wear on fan and relays contacts.	010.0°C (20.0°F)	0.5°C (1°F)
FC 08	Mold Protection: In mold protection, the fan keeps running independent of temperature as long as the unit is switched on.	ON, OFF	OFF
FC 09	Switching delay min running time of fan speed	0255 s	10s
FC 10	Switching delay min stopping time of fan speed	0255 s	10s

#### **PI Parameters**

FC 11	$P$ – band heating $X_{PH}$	010.0K (20°F)	2.0°C (4.0°F)
FC 12	P – band cooling X <sub>PC</sub>	010.0K (20°F)	2.0° (4.0°F)
FC 13	K <sub>IH</sub> , Integral gain heating, in 0.1 steps, 0 disables ID part low value = slow reaction high value = fast reaction	025.5	0.0
FC 14	K <sub>IC</sub> , Integral gain cooling, in 0.1 steps	025.5	0.0

#### → Proportional control (P-band)

The proportional control function calculates the output based on the difference between setpoint and measured value. The proportional band (P-band) defines the difference between setpoint and measured value which will result in a 100% output. Setting the proportional band to 0 disables proportional control.

#### **Output Parameters**

FC	C 15	FO1: Enable Floating Output (DO4 OPEN, DO5 CLOSE)	ON, OFF	ON
FC	FC 16 FO1: Running Time of actuator		0 – 255s	90 s

#### → 3-point floating:

For floating point outputs the running time of the actuator used needs to be specified with FC16. Running time is defined as the time required for the actuator to run from fully open to fully closed and vice versa. Actuators with a fixed running time are recommended. Once fully open or fully closed the running time for the actuator is extended for a full run-time cycle. This will allow the actuator position to be synchronized in case it has been moved during off time or an actuator with variable running time was used.



# Input configuration

Parameter	Description	Range	Standard
FC 17	External input: 0 = No external input 1 = External temperature sensor 2 = Occupation sensor - Comfort / Economy 3 = Occupation sensor - Comfort / Off 4 = Heat / Cool change by open contact. Contact open = Heat 5 = Heat / Cool change by open contact. Contact open = Cool 6 = Auto-changeover based on supply temperature 7 = Auto-changeover based on outside temperature 8 = Key card with alternative setpoint	08	0
FC 18	Activation delay (Minutes) = the time the binary input needs to be open before economy/off mode is activated.	0255 min	5
FC 19	Auto-changeover limit cooling for supply temperature FC17 = 6 Auto-changeover limit heating for outside temperature FC17 = 7 or economy setpoint in heating mode if FC17 = 8	-4060°C (160°F)	16°C (61°F)
FC 20	FC 20Auto-changeover limit heating for supply temperature FC17 = 6Auto-changeover limit cooling for outside temperature FC17 = 7or economy setpoint in cooling mode if FC17 = 8		28°C (83°F)

# Configuring the external input

FC17 = 0	Input not used	
FC17 = 1	External control input	The external sensor is the control input.
FC17 = 2	Switching Economy and Comfort modes	Economy (unoccupied) and Comfort (occupied) modes are controlled through an external contact by connecting the input through a dry contact to signal common. This function may be used together with key card switches for hotels or motion detectors for offices.
FC17 = 3	Switching Energy Hold OFF and Comfort modes	Opening the input will force the unit into the OFF operation mode. The operation mode cannot be overridden by using the terminal. Connecting the input to signal common returns control of the operation mode to the terminal. This function may be used as window contact to prevent loss of energy.
FC17 = 4	Heat – Cool changeover by contact	Switch by open contact: Contact open = heating is active, contact closed = cooling is active.
FC17 = 5	Heat – Cool changeover by contact	Switch by open contact: Contact open = cooling is active, contact closed = heating is active.
FC17 = 6	Auto heat cool change- over by supply temperature	Connect a supply media sensor to the input. Cooling will be activated if a temperature below FC19 is measured. Heating is activated if a value above FC20 is measured
FC17 = 7	Auto heat cool change- over by outdoor temperature	Connect an outdoor temperature sensor to the input. Cooling will be activated if a temperature above FC20 is measured. Heating is activated if a value below FC19 is measured
FC17 = 8	Key card with alternative setpoint	As with FC17 = 2, the key card function switches economy (unoccupied) and comfort (occupied) modes. Instead of using the setpoint shift, the setpoints in unoccupied mode are defined by parameter FC19 in heating mode and FC20 in cooling mode. Fan speed in unoccupied mode is limited to low speed.



Notes: